

PELLA® RESERVE™ CONTEMPORARY



**ALUMINUM-
CLAD WOOD
WINDOWS &
PATIO DOORS**

SIMPLE &
SOPHISTICATED
DESIGNS THAT
EMBODY THE
TENETS OF PURE,
CONTEMPORARY
STYLE.

EXPANSIVE GLASS, MORE LIGHT

Combine large fixed windows together with venting casements to provide ventilation and create the appearance of a wall of windows. Windows shown with a Black interior and exterior finish.



WHY YOU CAN TRUST PELLA

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

RATED #1 BY HOMEOWNERS FOR HIGHEST CRAFTSMANSHIP¹

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

RATED #1 BY HOMEOWNERS FOR HIGHEST QUALITY¹

We make products specifically for you with meticulous care and attention. Our wood craftspeople have been honing their skills, on average, for over 14 years — that's longer than it takes for most to earn their PhD. And it doesn't stop there. Our product designs are tested beyond industry standards, so you can trust them to perform. Door designs are tested to 100,000 open and close cycles, and double-hung and casement window designs are tested at least 6,000 times.

THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS²

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our wood windows and patio doors with a limited lifetime warranty.³

¹ Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2023.

² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

³ See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.



OUR DEDICATED TEAM IS PART OF YOUR PROJECT'S POTENTIAL. WE'RE HERE TO PROVIDE ARCHITECTURAL SOLUTIONS TO HELP COMPLETE YOUR PROJECT."

ALAN PICKETT,
PELLA ARCHITECTURAL SOLUTIONS

OPEN CONCEPT LIVING
Expand your open concept design beyond the walls. These oversized fixed windows open up the design of this monochromatic home. Their sleek profiles stun without distracting the eye.

WHY CHOOSE WOOD?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency.

All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of product line.

EXCLUSIVE WOOD PROTECTION

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

DESIGNED FOR LONG-LASTING DURABILITY

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

QUALITY EXTERIOR AND INTERIOR FINISHES

Extruded aluminum-clad exteriors feature through-stile construction for exceptional durability and EnduraClad® finishes that resist chalking and fading. Interiors can be factory prefinished to save time. Our prefinish is applied prior to final assembly and kiln-cured for a quality aesthetic.



THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

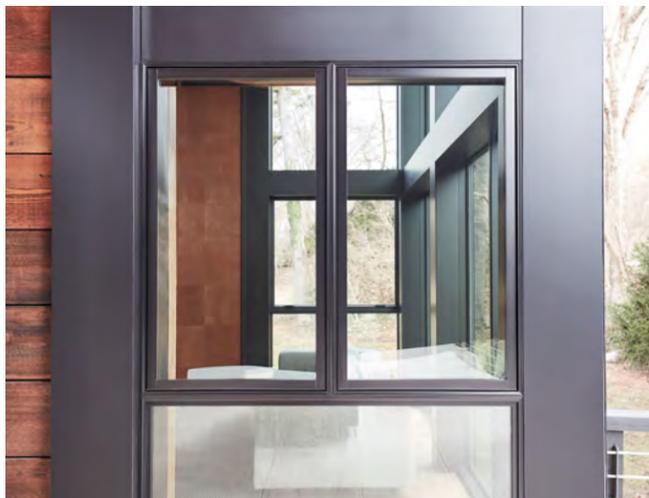
You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

ENDURAGUARD® WOOD PROTECTION
Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew — as well as termite damage.

EXTERIOR ALUMINUM CLADDING
Exceptionally durable aluminum cladding with EnduraClad® exterior finish helps protect windows and patio doors for years.

INSULATING GLASS SEAL
A long-lasting insulating glass seal provides a clear view and exceptional energy efficiency.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service.



PURE CONTEMPORARY STYLE

With expansive glass, refined profiles and through-stile construction, the simple and sophisticated designs of Pella Reserve – Contemporary bring your vision to life.



WHY CHOOSE PELLA® RESERVE™ – CONTEMPORARY?

Revel in authenticity and bring your design vision to life. Created for the contemporary design purists who refuse to settle for anything less than extraordinary, sleek and sophisticated Pella Reserve – Contemporary products provide uncompromised attention to detail.

CLEAN LINES

Expansive glass combined with some of the narrowest sightlines in the industry bring the outside in.

MINIMAL PROFILES WITH THROUGH-STILE CONSTRUCTION

Our industry-leading modern designs provide a sleek, squared-off look. Our patented cladding system delivers a clean sash joint with pure, 90-degree exteriors. Authentic square grille profiles help complete the look.

ARCHITECT-INSPIRED HARDWARE

Our renowned architect-inspired hardware has set the bar for the industry. Featuring sleek lines and minimal curves, the Saldo fold-away crank, adds the perfect finishing touch.

AVAILABLE IN THESE WINDOW AND PATIO DOOR STYLES:



Awning Window



Angle-Top Window



Casement Window



Push-Out Casement Window



Corner Window



Fixed Window



Sliding Patio Door



Hinged Patio Door



Bifold Patio Door



Multi-Slide Patio Door

ACHIEVE YOUR VISION WITHOUT CONCESSIONS

EXTRUDED ALUMINUM EXTERIORS

Pella® Reserve™ products have extruded aluminum-clad exteriors for exceptional durability. Create a custom exterior color to meet your design needs or choose from our wide variety of color options.

TAILOR-MADE SOLUTIONS

Partner with Pella. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

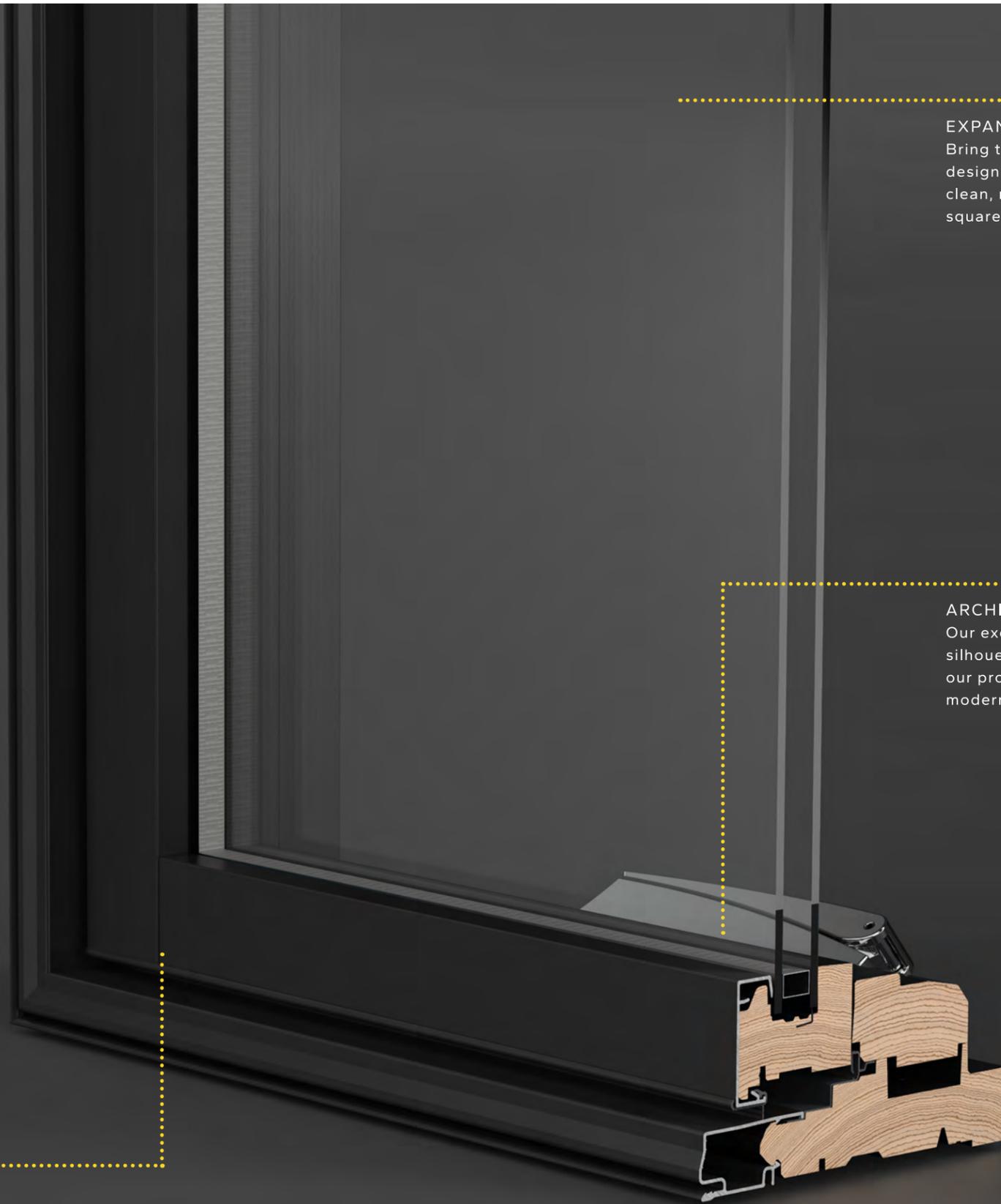


THROUGH-STILE CONSTRUCTION

Our patented cladding system delivers a clean sash joint with pure, 90-degree exteriors.

EXPANSIVE GLASS WITH CLEAN LINES
Bring the outside in with our industry-leading designs and narrow sightlines providing a clean, modern feel with expansive glass and square profiles.

ARCHITECT-INSPIRED HARDWARE
Our exclusively designed hardware offers sleek silhouettes and premium finishes to complement our products while honoring their sophisticated modern design.





IN CONTEMPORARY DESIGN, IT IS ALL ABOUT THE REFINED DETAILS. WE STRIPPED AWAY ALL UNNECESSARY DISTRACTIONS TO PROVIDE A PURE DESIGN.

ALAN PICKETT, PELLA ARCHITECTURAL SOLUTIONS

INDUSTRY-LEADING DESIGNS

The expansive glass options combined with sleek, minimal profiles; you can truly bring the outside in with some of the narrowest sightlines in the industry.

COLORS & FINISHES

Wood Types

Choose the wood species that best complements your project's interior.

Custom solutions:



Prefinished Pine Interior Colors

When you select pine, we can prefinish in your choice of a variety of paints and stains. Unfinished or primed and ready-to-paint are also available.



Extruded Aluminum-Clad Exterior Colors

Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.*



Custom colors are also available.

* EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

WINDOW HARDWARE

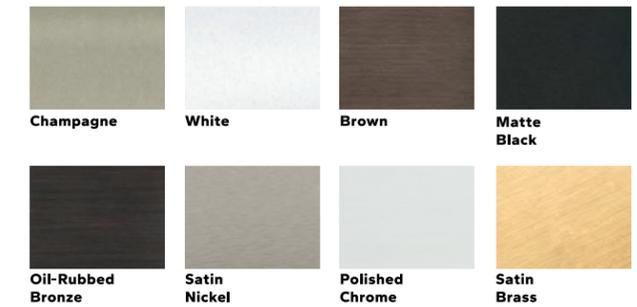
Modern Collection

Complement your vision with our exclusive, architect-inspired hardware that incorporates the tenets of contemporary design. Available in eight stunning finishes.



Fold-away Crank Saldo

Finishes:



PATIO DOOR HARDWARE

Modern Collection

To complement your style, we've partnered with Baldwin, the #1 premium hardware brand. The hardware collection is made of solid-forged brass and features bold designs and added security enhancements.

BALDWIN



Hinged & Bifold Patio Door Handle Spiere



Sliding & Multi-Slide Patio Door Handle Plazo



Multi-Slide Patio Door Handle^{1,2}

Finishes:



Essential Collection

Elevate your style and transform your home with elegant selections.



Hinged & Bifold Patio Door Handle



Sliding Patio Door Handle



Multi-Slide Patio Door Handle^{1,2}

Finishes:

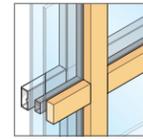


Additional hardware collections available. See your local Pella sales rep for more options.

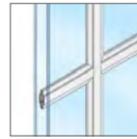
¹ Flush multi-slide handle is a Pella exclusive design.
² Flush multi-slide handle is not available in Champagne.

GRILLES

Choose the look of true divided light or make cleaning easier by selecting grilles-between-the-glass.



Square Integral Light Technology[®]
5/8", 7/8",
1-1/4" or 2"^{1,7}



Aluminum Grilles-Between-the-Glass²
3/4"

Grilles-Between-the-Glass Interior Colors:²



Black



White



Brown



Fossil



Ivory



Harvest



Cordovan

GLASS

InsulShield[®] Low-E Glass³



Advanced Low-E insulating dual- or triple-pane glass with argon⁴



AdvancedComfort Low-E insulating dual-pane glass with argon



NaturalSun Low-E insulating dual- or triple-pane glass with argon¹



NaturalSun+ Low-E insulating dual-pane glass with argon¹



SunDefense™ Low-E insulating dual- or triple-pane glass with argon¹



SunDefense+ Low-E insulating dual-pane glass with argon¹

Additional Glass Options



Laminated (non-impact-resistant)^{5,6}, tinted^{3,5} or obscure^{3,5} glass also available on select products



STC (Sound Transmission Class)-improved dual-pane sound control glass^{4,7}



Impact-Resistant glass^{4,5}

SCREENS⁸

TuffScreen[®] by Phifer

The TuffScreen[®] is 2.5x stronger than a standard screen.⁹ It is tear, puncture and damage resistant, standing up to pets, children and harsh weather. Available on sliding patio doors.

Flat

InView™ screens are clearer than conventional screens and come standard.

¹ Color-matched to your product's interior and exterior color.

² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

³ Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.

⁴ Available on select products only. See your local Pella sales representative for availability.

⁵ Available with Low-E insulating glass with argon on select products.

⁶ For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

⁷ Sound control glass consists of dissimilar glass thickness (5mm/3mm).

⁸ Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

⁹ Based on the composite results of a 5-panel strength analysis comparing TuffScreen and standard screening. All trademarks are property of their respective owners.



MINIMAL PROFILES WITH MAXIMUM IMPACT
Our full collection of contemporary products, including angle-top shapes, feature designs that provide a sleek, minimal look with through-stile construction.



THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

Pella wood products are backed by the best limited lifetime warranty for wood windows and patio doors.*

A ten-year limited warranty for Baldwin hardware is included. See written limited warranty for details,
including exceptions and limitations, at pella.com/warranty.

NOTE: Product specifications may change without notice.

Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

WANT TO LEARN MORE? CALL US AT 833-44-PELLA OR VISIT PELLA.COM

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

